JumpPRO™ Xcel Assembly Instructions

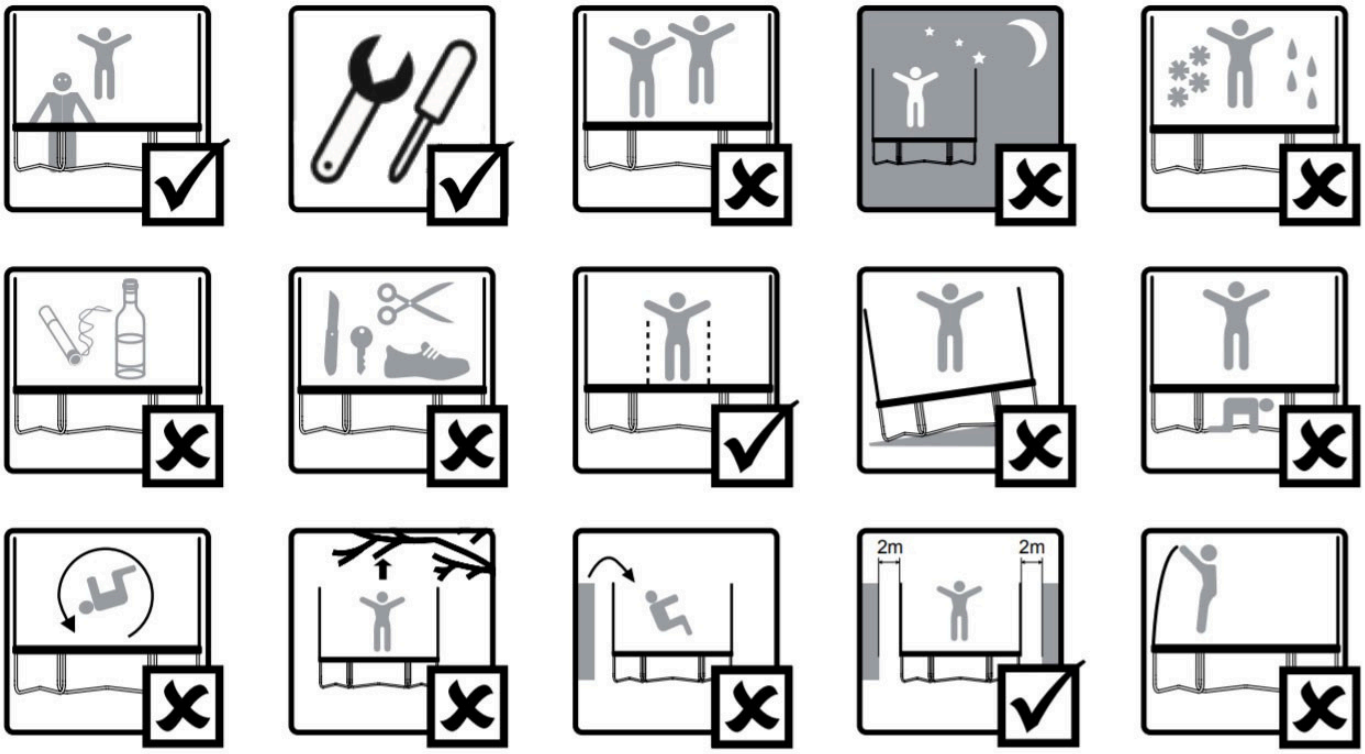
8ft, 10ft, 12ft and 14ft JumpPRO™ Xcel Round Trampoline with Enclosure and Ladder

WARNING! Read these Assembly Instructions before assembling and using your trampoline. Max User weight Limit
8ft: 50kg, 10ft: 120kg, 12ft,14ft: 150kg

Warning! Not suitable for children under 36 months - small parts, choking hazard!

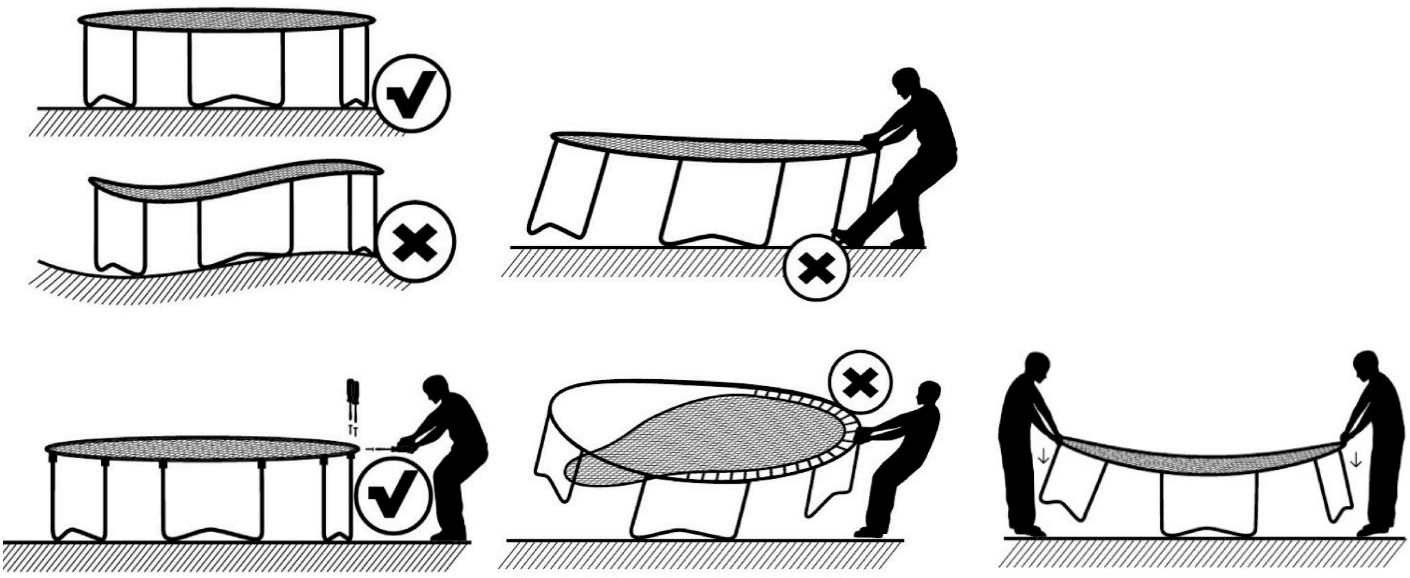
WARNINGS!

- Max User Weight:
  8ft: 50kg, 10ft: 120kg, 12ft: 150kg, 14ft: 150kg
- Recommended age 6+ years.
- Only for domestic use.
- The trampoline is intended for outdoor use only.
- The trampoline shall be assembled by an adult in accordance with the assembly instructions and thereafter checked before the first use.
- Adult supervision and guidance is required at all times during use.
- Only one user at a time. Collision hazard.
- Always close the net opening before jumping.
- Jump without shoes.
- To prevent accidents due to slipping, do not use the trampoline when the mat is wet.
- Empty your pockets and hands before jumping.
- Always jump in the middle of the jump mat.
- Do not eat while jumping.
- Do not exit by a jump.
- Do not perform somersaults! Somersaults increase the risk of landing on your head or neck which may result in serious injuries or even death. Limit the time of continuous usage (make regular stops).
- Do not use in strong wind conditions and secure the trampoline.



INFORMATION

- The trampoline is not intended to be buried into the ground.
- Product dimensions:
  8ft: 244x244x231CM
  10ft: 305x305x245CM
  12ft: 366x366x265CM
  14ft: 427x427x269CM
- All users should be aware of their own limitations.
- The risk of severe injury must by taken seriously.
- It is important to bend your knees on landing to achieve the best possible control. Jump up and in the same spot -this provides the best control.
- Aim for the middle marking.
- Gain full control of your jumps before attempting more difficult jumps.
- Moving the trampoline: If the trampoline and enclosure needs to be moved, it should be moved by a minimum of two persons, kept horizontal and lifted slightly.
- If necessary, the trampoline and enclosure can be taken apart for moving. To take the trampoline apart, follow the assembly steps in reverse order.
- It is recommended to place the trampoline on a flat and level surface at least 2 m from any structure or obstruction such as a fence, garage, house overhanging branches, laundry lines or electrical wires.
- Trampolines shall neither be installed over concrete, asphalt or any other hard surface nor at proximity of other conflicting installations (e.g. paddling pools, swings, slides, climbing frames).
- Modifications made by the consumer to the original trampoline (e.g. the adding of an accessory) shall be carried out according to the instructions of the manufacturer.



ASSEMBLY AND MAINTENANCE INSTRUCTIONS

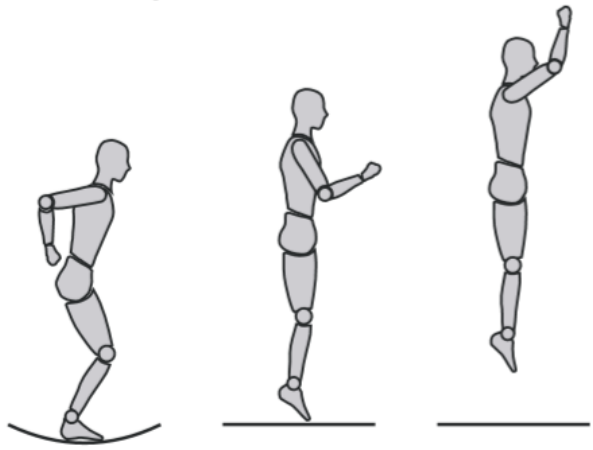
- Attention to the need to carry out checks and maintenance of the main parts (frame, suspension system, mat, padding and enclosure) at the beginning of each season and also at regular intervals. If these checks are not carried out, the trampoline could become dangerous.
- Check all nuts and bolts for tightness and tighten when required.
- Check that all spring-loaded (pit pin) joints are still intact and cannot become dislodged during play.
- Check all coverings and sharp edges and replace when required.
- Retain the maintenance instruction manual.
- Outdoor trampolines should be equipped with a device that in strong wind conditions avoid displacement due to wind (e.g. steel bars in the ground or loads like sand bag or water bags) and/or items catching wind like net and mat should be removed.
- In certain countries during winter period, the snow load and the very low temperature can damage the trampoline. It is recommended to remove the snow and store the mat and the enclosure indoor.
- check that mat, padding and enclosure are without defects.

- **NOTE:** Sunlight, rain, snow and extreme temperatures reduce the strength of these parts over time
- Inspect the trampoline and the netting for defects before use every time. Tighten up fittings and check regularly that all ties have been tied correctly. Replace the net after 1 year of use.
- Make sure that the hook-and-loop fasteners are closed correctly during use of trampoline
- Trampoline and net should be packed away in winter. Make sure all parts are dry and packed securely. Store dry. Always be aware of wear and tear due to weather and wind.
- We recommend securing the trampoline in strong winds. Tie the trampoline down with ropes attached to the trampoline top rail. Tie the trampoline down in a minimum of three places distributed evenly across the trampoline frame.
- Do not secure the legs as these may become misaligned and damage the trampoline. Dismantle or remove the trampoline completely, if required. It may result in great danger if the trampoline is not secured in strong winds.

JUMPING INSTRUCTIONS

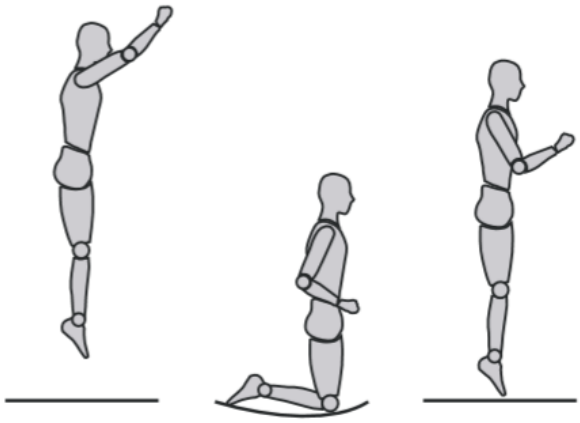
Fundamental Bounce

1. Start from a standing position with your head erect and your eyes on the frame pad.
2. Swing your arms forward and up in a circular motion.
3. Bring your feet together and point your toes downward while in the air.
4. Keep your feet about 30 cm (15 in.) apart when landing on the bed.



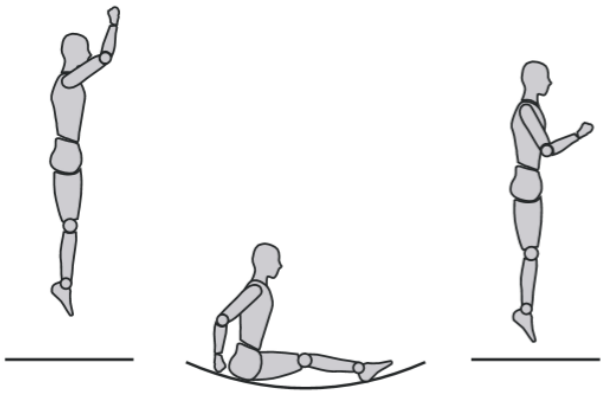
Knee Drop

1. Start bouncing from a standing position, keeping your eyes on the frame pad.
2. Land on your knees, keeping your back straight and your body erect.
3. Bounce back to an erect position.



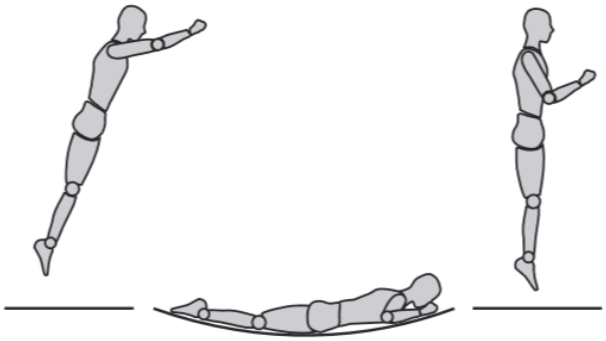
Seat Drop

1. Land in a sitting position with your legs parallel to the bed.
2. Place your hands on the bed beside your hips.
3. Push with your hands to return to an erect position.



Front Drop

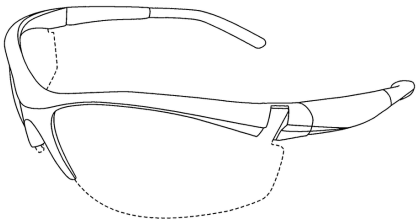
1. Start from a low bounce and land on the bed in a prone position.
2. Keep your head up and your arms extended forward on the bed.
3. Push with your arms to return to an erect position.



A certified trampoline instructor should be contacted to further develop your trampoline skills.

WHAT YOU WILL NEED FOR BUILDING YOUR TRAMPOLINE

Gloves



Safety glasses

Mallet

To help build your trampoline, you will need gloves, safety glasses and a mallet. Please note that these are not supplied with your trampoline.

ASSEMBLY INSTRUCTIONS

To assemble this trampoline we have provided you with our special spring loading tool (item H), a cross head screwdriver (item J) and spanners (items T). During periods of non-use, this trampoline can be easily disassembled and stored.

Please read the assembly instructions before beginning to assemble the product.

PRIOR TO ASSEMBLING

Please refer to page 6-7 for part descriptions and numbers. The assembly steps use these description and numbers as reference for your convenience.

Make sure that you have all parts listed. If you are missing any parts, please refer to page 20 for Instructions on how to obtain any parts.

TRAMPOLINE PART LIST

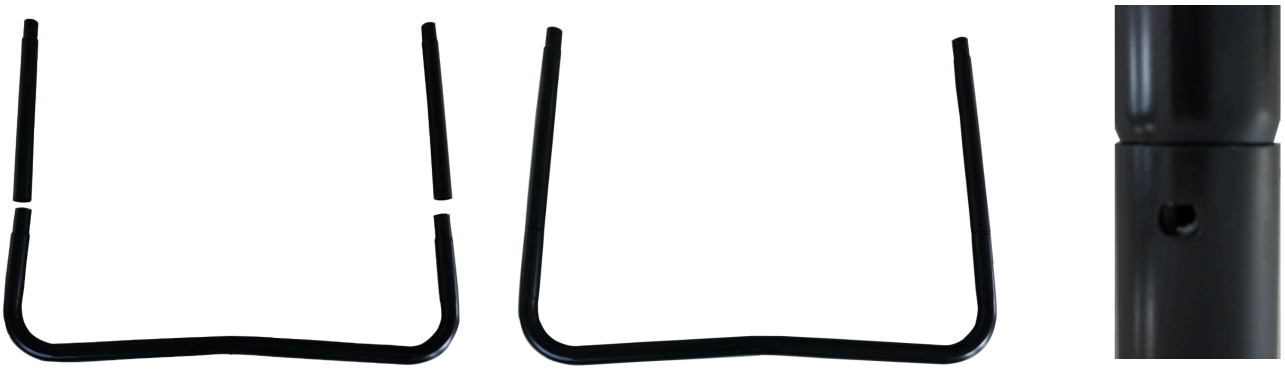
Item	Part	Photo	8FT	10FT	12FT	14FT
A	Frame Pad		1	1	1	1
B	Jumping Mat		1	1	1	1
C	Top Rail Tube		6	6	8	8
D	Spring		48	60	72	88
E	Leg Extension		0	6	8	8
F	Leg Base		3	3	4	4
G	T-connector		6	6	8	8
H	Spring Pulling Tool		1	1	1	1
I	PVC Sleeve		6	6	8	8
J	Screwdriver		1	1	1	1
K	Enclosure Net		1	1	1	1
L	Cord		3	4	5	5

M	Bottom Enclosure Pole		6	6	8	8
N	Top Enclosure Pole		6	6	8	8
O	Screw		6	6	8	8
P	Fork Screw		12	12	16	16
Q	Cap Nut		12	12	16	16
R	T Shaped Plastic Cap		6	6	8	8
S	Fiberglass Rod		6	6	8	8
T	Spanner		2	2	2	2
Parts List For Ladder						
❶	Frame Leg		2	2	2	2
❷	Ladder Step		2	2	2	2
❸	Bolt		4	4	4	4
❹	Lower Frame Base		1	1	1	1
❺	Screw		2	2	2	2

STEP 1: TRAMPOLINE PARTS

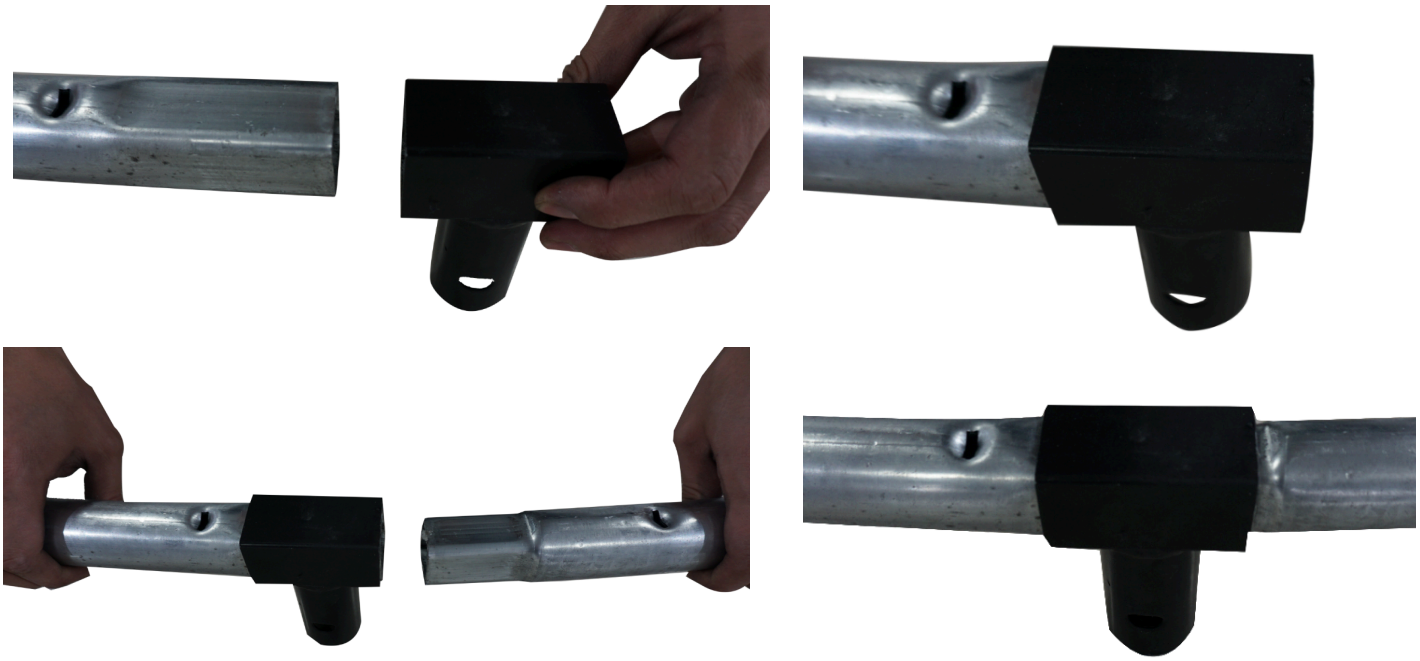
1. Lay out all the trampoline parts in groups, as shown in the picture.

STEP 2: ASSEMBLING THE FRAME



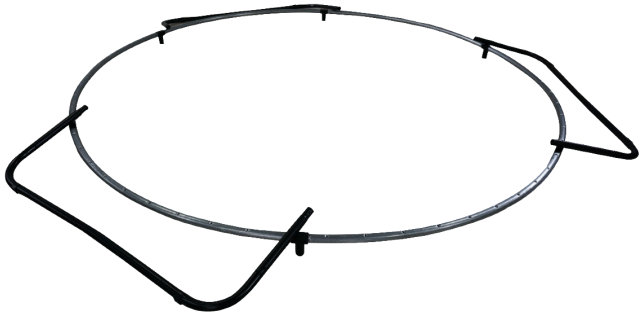
2. Attach the leg extensions (E) to the leg base (F) securely. Making sure that the holes in the leg extensions are aligned with the holes in the leg base.

Note: The 8ft model does not come with or require leg extensions.



3. Connect the top rails (C) with the T-connectors (G) as shown in the picture above. Continue until you form a large circle.

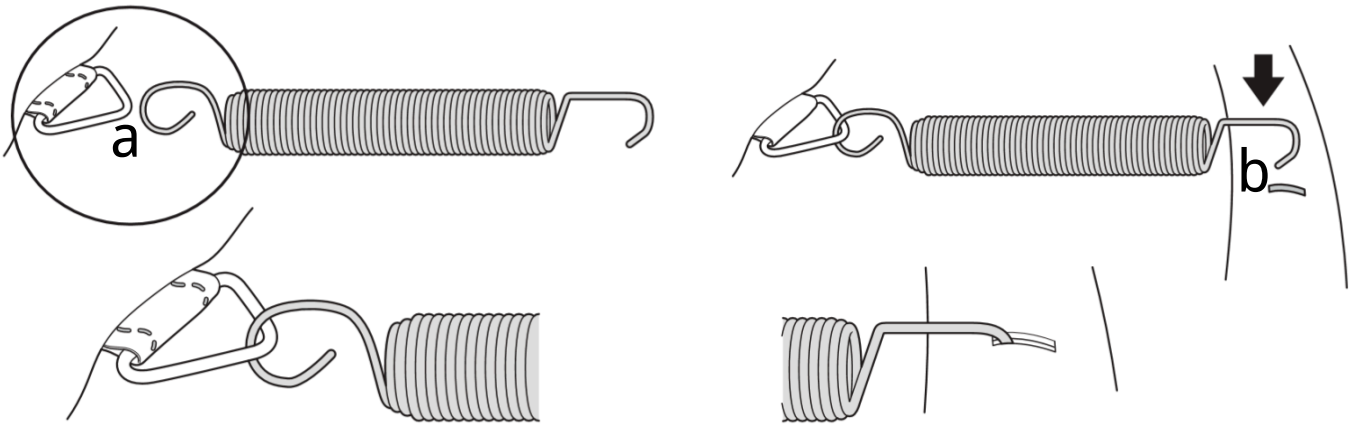
Note: The images below are for the 8ft and 10ft models. 12ft and 14ft versions have 8 top rails, 8 T connectors and 4 legs.

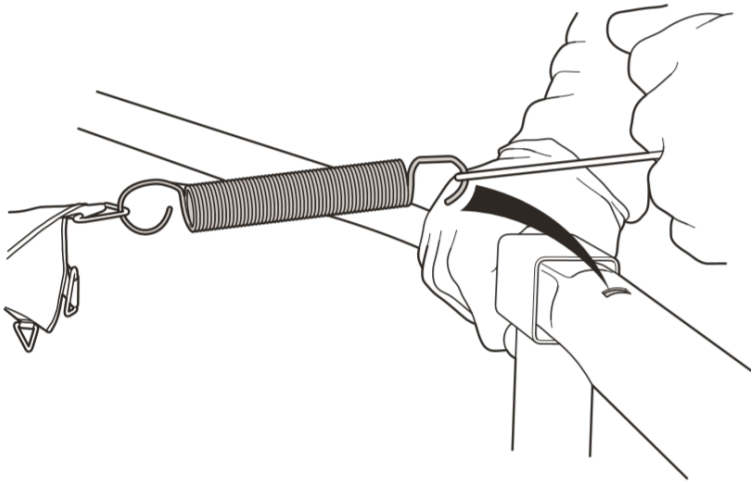


4.Two people are needed to assemble the trampoline. Lift the circular frame and install the assembled legs.

STEP 3: ATTACHING THE BED

WARNING:
Be careful where you place your hands during spring assembly as connector points can pinch!

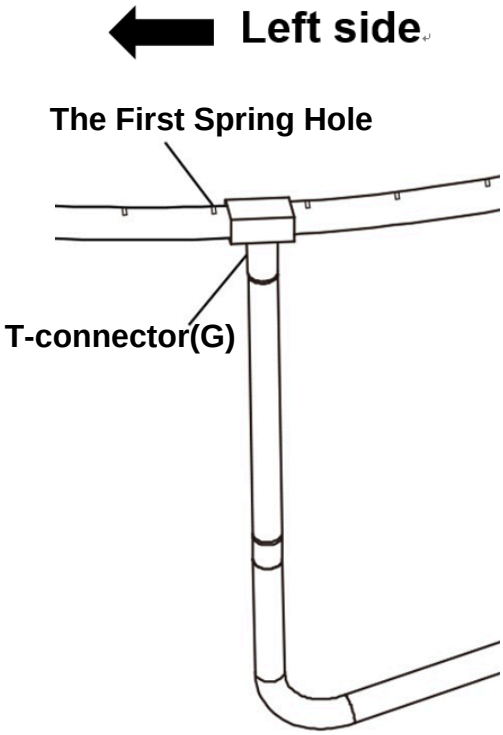




IMPORTANT: Springs must be attached the right way around and fully inserted into the holes along the top of the frame.

Note: It is easier to place one hand on the frame and pull the spring towards you, as shown above.

Make sure that "a" is attached to the D-rings of the jumping mat and "b" is attached to the trampoline frame.



5. Slot one of the springs (D) onto one of the D-rings of the jumping mat (B). Slot the other end of the spring into one of the spring holes along the top rail. Start by attaching the springs to the left sides of each T-connector (G) using spring pulling tool (H).

Note: To ensure that you have started to fit the bed correctly, please count the spring holes in between each T connector to make sure that you have the same number of spring holes in the top rails.

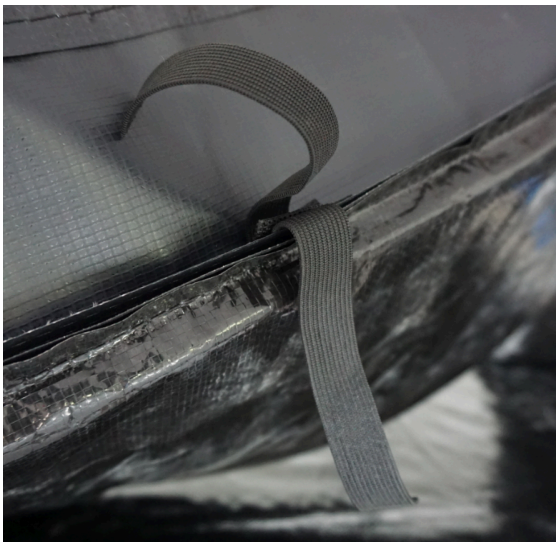
6. Each time you connect a spring to the jumping mat, make sure you attach another spring to the opposite side to allow better tension and pressure. Repeat this until all the springs are attached.

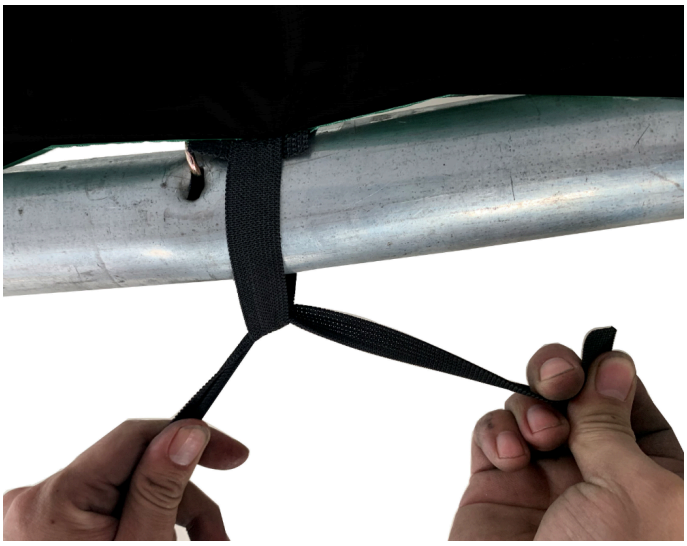
Note:

1) Make sure that the D-rings on the bed, match the number of holes along the top rails.

2) If you notice that you have skipped a hole and D-ring connection, recount, remove and adjust accordingly.

STEP 4: FITTING THE FRAME PAD





7. Lay the frame pad (A) over the trampoline so that the springs and the steel frame are covered. Please ensure that the frame pad covers all metal parts.

8. Tie the straps located underneath the frame pad to the frame. Do not tie them to the springs.

STEP 5: ASSEMBLING THE ENCLOSURE POLES

WARNING: The trampoline **MUST NOT** be used during construction.

9. Insert the fork screws (P) through the bottom enclosure poles (M). Use the plastic spacer (supplied with the fork screws) in between the bottom enclosure poles (M) and the leg extensions (E) Tighten the nuts of each fork screw with the bolts and spanner provided (T).

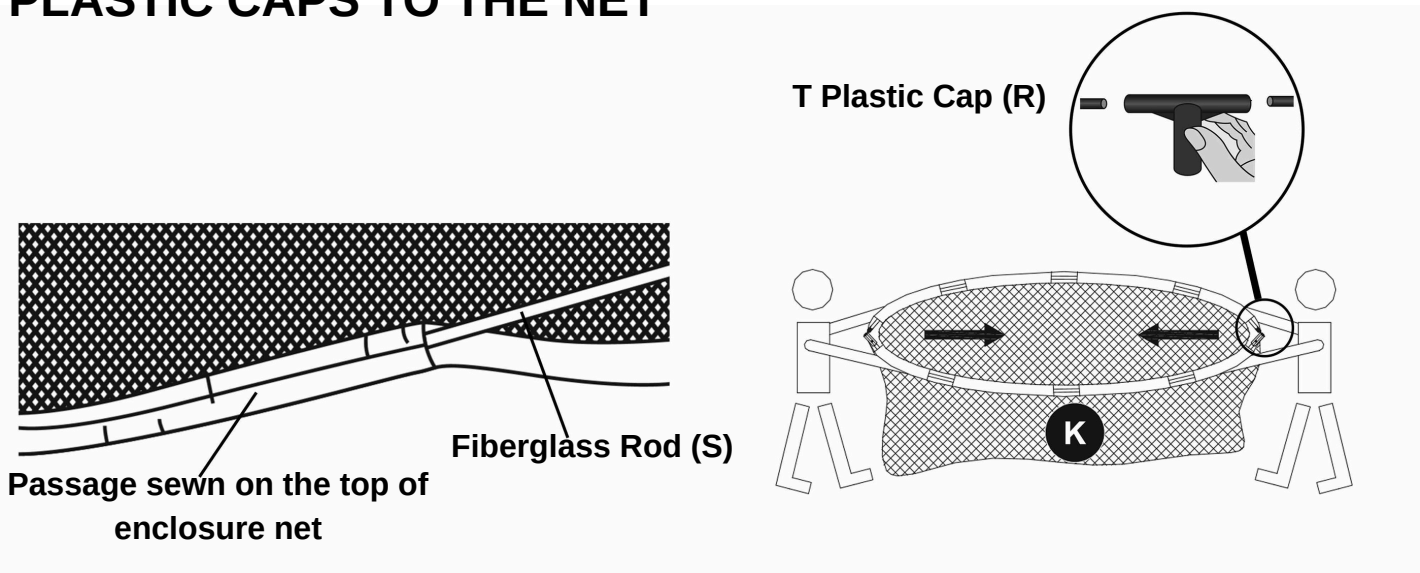
DO NOT OVER TIGHTEN!

10. Screw the screw caps (Q) onto the back of each nut for protection.

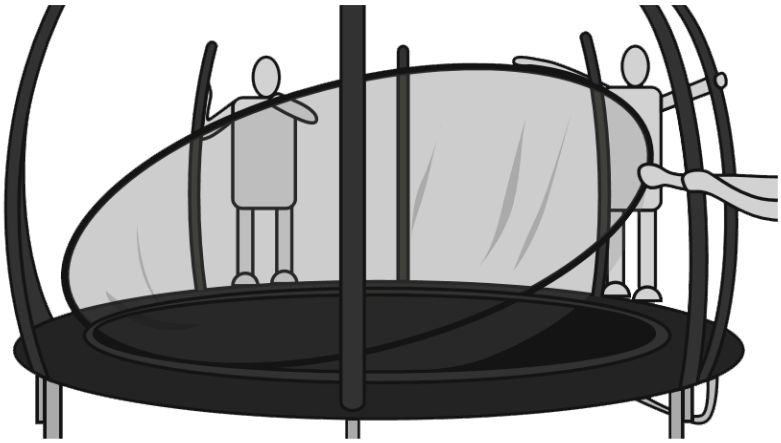
11. Insert the top enclosure poles (N) into the bottom enclosure poles (M) using the screws (O) and screwdriver provided (J) as shown in the above images.

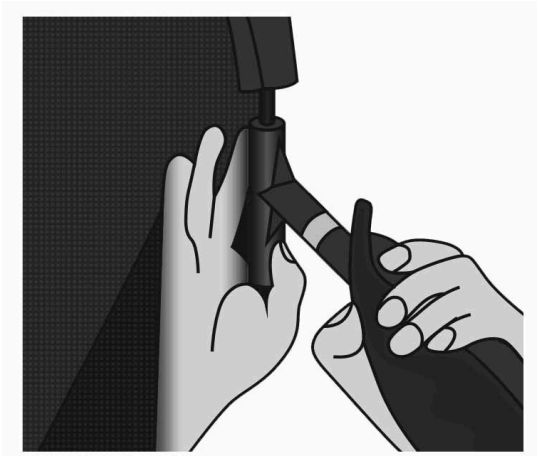
12. Slide the PVC sleeves (I) onto the assembled enclosure poles.

STEP 6: ATTACHING THE FIBERGLASS RODS AND T PLASTIC CAPS TO THE NET

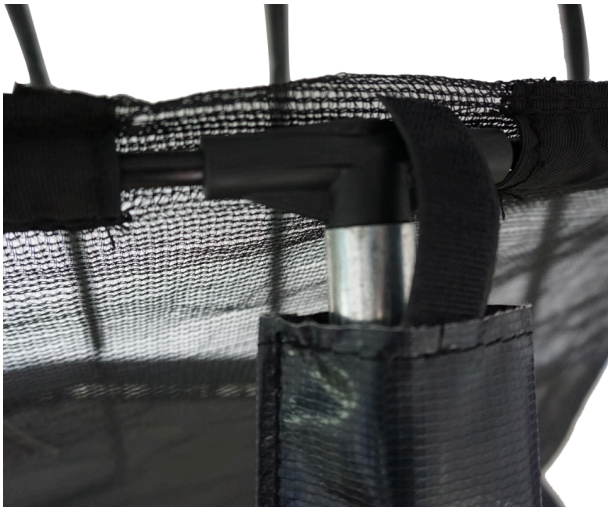


13. Slide the fiberglass rods (S) into the passage sewn at the top of the enclosure net (K). Repeat this until all the fiberglass rods are fully inserted with T plastic caps (R). One person will be required to thread the fiberglass rods through the passage at the top of the net, another person will be required to gradually bend the rods around the passage to form a circle.

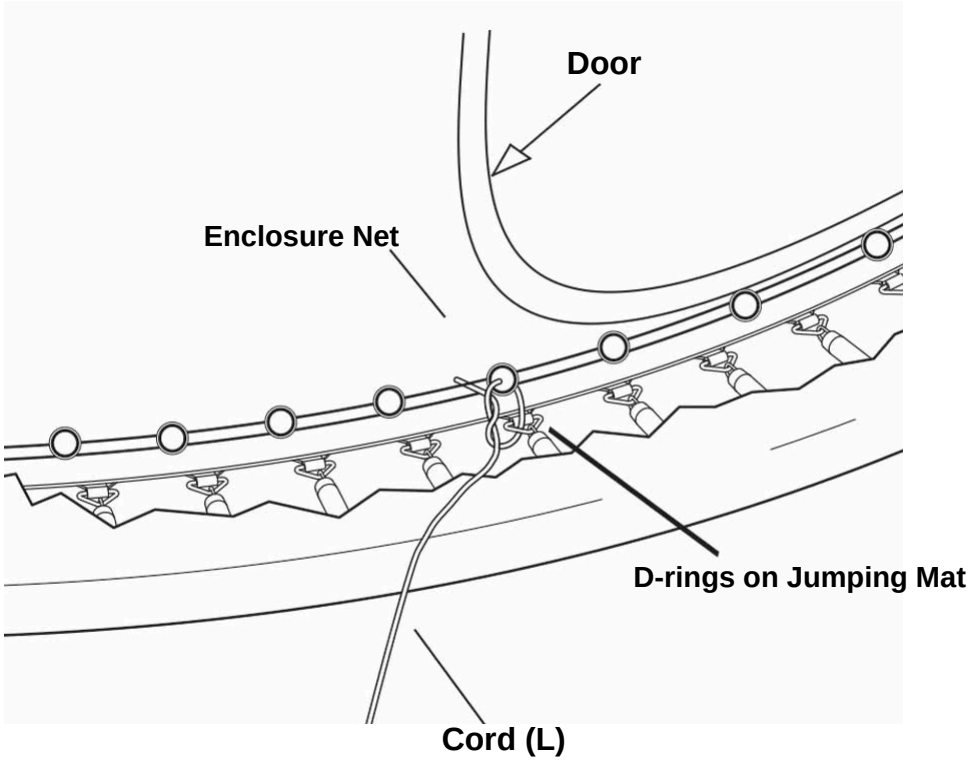




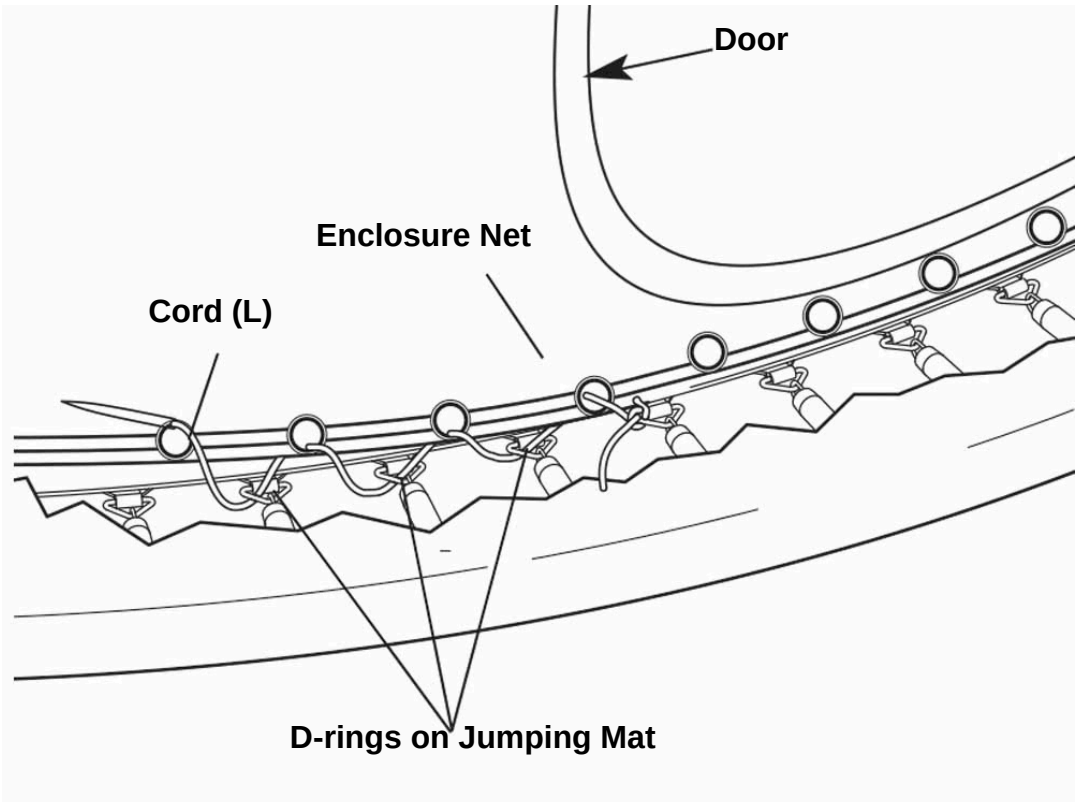
14. Attach the fiberglass rods with the safety net to the top of the enclosure poles (N) by inserting the T Plastic Caps (R) into the top of the enclosure poles.



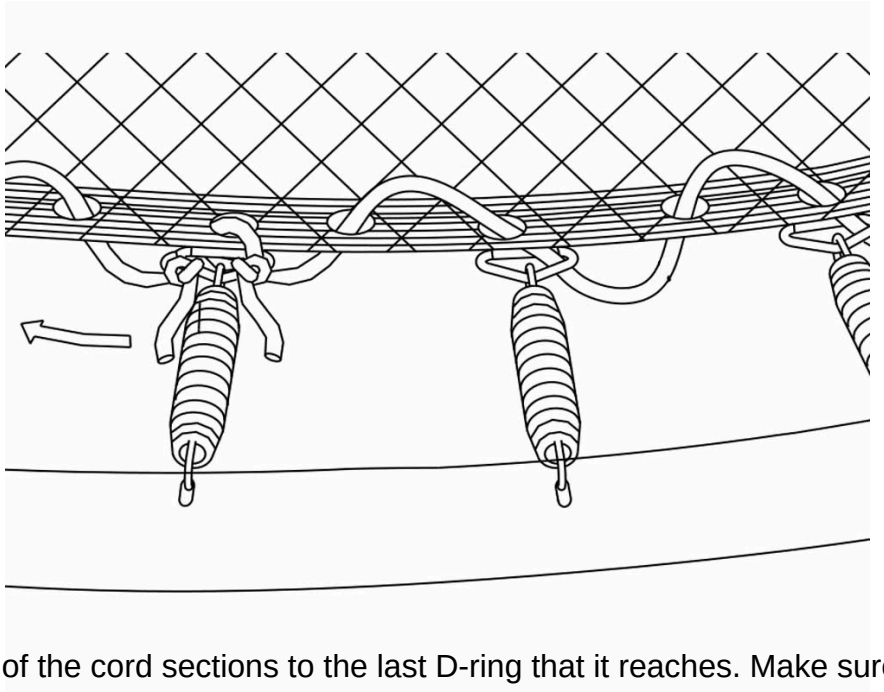
15. Connect the velcro straps at the top of the PVC sleeves.



16. Locate the D-ring closest to the door of the net. Thread one end of one of the cords (L) through the lower eyelet of the enclosure net (K) above the D-ring and then thread the cord through the D-ring. Tie the enclosure net to the D-ring, by making a double knot in the cord.



17. Thread the cord (L) through the lower eyelet of the enclosure net (K) halfway between the first D-ring and the D-ring to the left, and then thread the cord through to the left. Repeat this procedure until all the cords are threaded through the enclosure net and the D-rings as shown. Keep the cords taut.



18. Tie each end of the cord sections to the last D-ring that it reaches. Make sure that the enclosure net is attached to every D-ring on the trampoline bed.

STEP 7: ASSEMBLE THE LADDER

19. Place all the parts for the ladder as the above image shows.

Frame legs: 2 pcs
Ladder steps: 2 pcs
Bolts: 4 pcs
Screws: 2 pcs
Screwdriver: 1 pc
Lower Frame Base: 1 pc

20. Slide the ladder steps up until the bolt holes of the legs and step lineup.

Note: Make sure the checkered pattern on the step is facing upwards.

21. Insert two bolts (❸) through the ladder steps (❷) and frame legs (❶). Tighten one nut (❸) on the back of each bolt.

22. Repeat steps 20 and 21 to assemble the second frame leg.

23. Place the lower frame base (❹) onto the ladder frame legs, make sure to align the screw holes. Secure using screws (❺) on each side of the frame by screwdriver (O).

24. Test the steps to make sure they are secured properly. Find the doorway on your safety net. Lift up your safety pad and place the hooks of the ladder over your trampoline top rail. Pull the ladder out from the trampoline by its base to make sure it touches the ground, angled for the user to be able to access the trampoline safely.

IMPORTANT: Remove the ladder when the trampoline is not in use.

25. The trampoline / enclosure and ladder are now fully assembled. Make sure that all parts are securely attached. Familiarise yourself and all users of the trampoline/enclosure with the safety precautions, use and instructional materials, and care and maintenance instructions in this manual before using.

SPARE PARTS

To order replacement parts, please contact our Customer Service team:

In order to help assist you, please have the following information to hand:

Product description, Item ID and item description (refer to pages 6-7 to obtain this information)

Phone:
01342 837527

Email:
sales@jumpprotrampolines.co.uk

Working Days/Hours:
Monday - Friday: 9am - 5pm