JumpPRO™ Xplore Assembly Instructions



8ft, 10ft & 12ft JumpPRO™ Xplore Round Trampoline with Enclosure

WARNING! Read these Assembly Instructions before assembling and using your trampoline. Max user weight limit 8ft: 50kg, 10ft & 12ft: 100kg

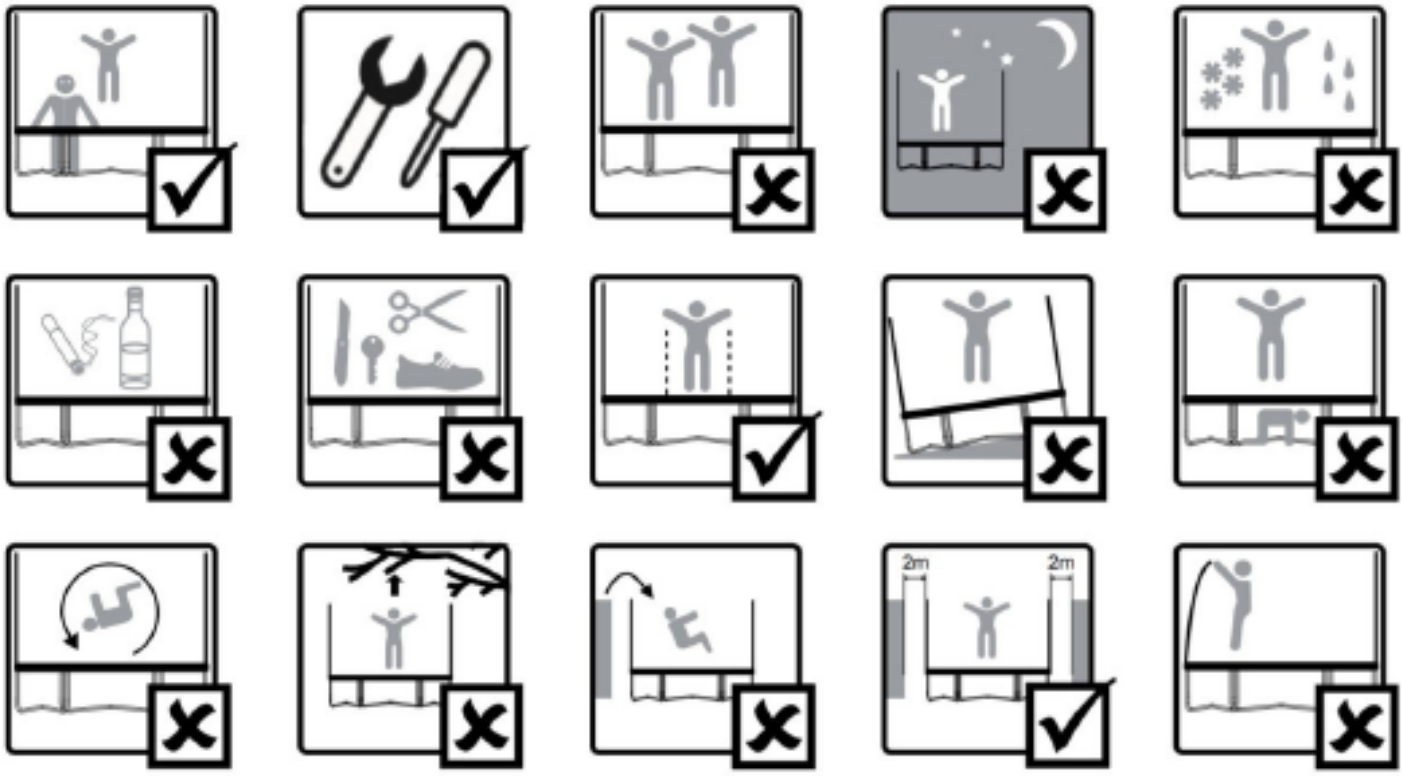


Warning! Not suitable for children under 36 months - small parts, choking hazard!

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WARNINGS!

- Max user weight:
  8ft: 50kg, 10ft & 12ft: 100kg.
- Recommended age 6+ years.
- Only for domestic use
- The trampoline is intended for outdoor use only.
- The trampoline shall be assembled by an adult in accordance with the assembly instructions and thereafter checked before the first use.
- Adult supervision and guidance is required at all times during use
- Only one user at a time. Collision hazard.
- Always close the net opening before jumping.
- Jump without shoes.
- To prevent accidents due to slipping, do not use the trampoline when the mat is wet.
- Empty your pockets and hands before jumping.
- Always jump in the middle of the mat.
- Do not eat while jumping.
- Do not exit by a jump.
- Do not perform somersaults! Somersaults increase the risk of landing on your head or neck which may result in serious injuries or even death. Limit the time of continuous usage (make regular stops).
- Do not use in strong wind conditions and secure the trampoline.

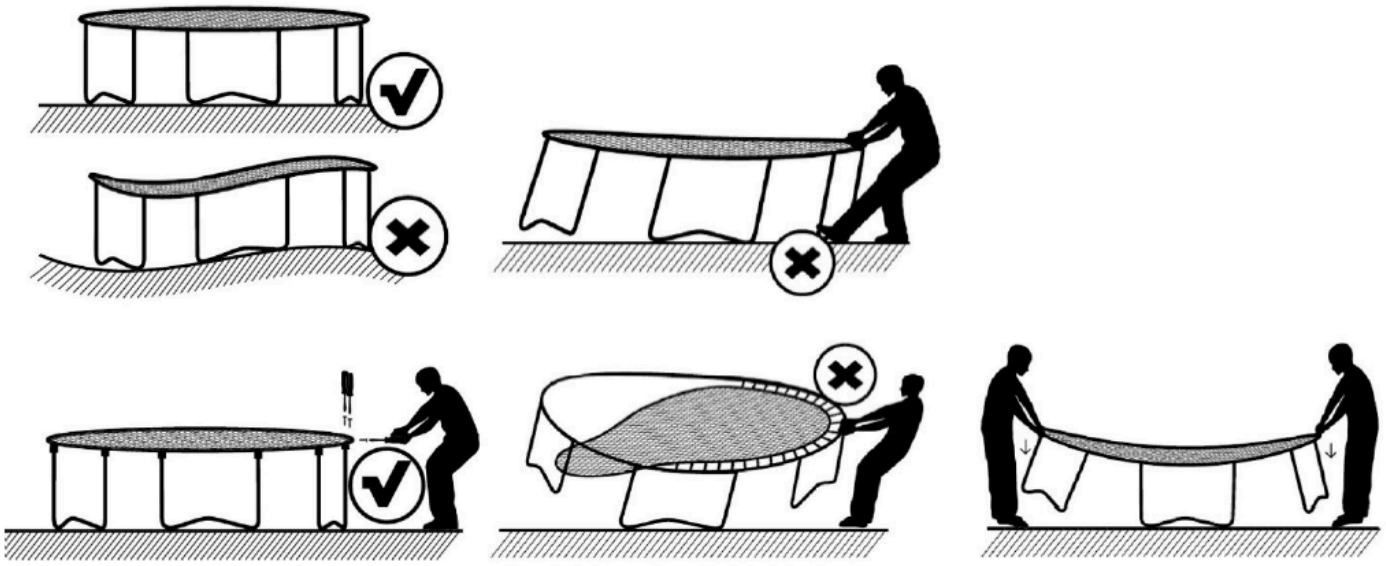


INFORMATION

- The trampoline is not intended to be buried into the ground.
- Product dimension:
  8ft
  10ft
  12ft
- All users should be aware of their own limitations.
- The risk of severe injury must be taken seriously.
- It is important to bend your knees on landing to achieve the best possible control. Jump up and down in the same spot - this provides the best control.
- Aim for the middle marking.
- Gain full control of your jumps before attempting more difficult jumps.
- It is recommended to place the trampoline on a flat and level surface at least 2m away from any structure or obstruction such as a fence, garage, house, overhanging branches, laundry lines or electrical wires.
- Trampolines shall neither be installed over concrete, asphalt or any other hard surface nor at proximity of other conflicting installations (e.g. paddling pools, swings, slides, climbing frames). Modifications made by the consumer to the original trampoline (e.g. the adding of an accessory) shall be carried out according to the instructions of the manufacturer.

MOVING THE TRAMPOLINE

- If the trampoline and enclosure needs to be moved, it should be moved by a minimum of two people, kept horizontal and lifted slightly.
- If necessary, the trampoline and enclosure can be taken apart for moving. To take the trampoline apart, follow the assembly steps in reverse order.



ASSEMBLY AND MAINTENANCE INSTRUCTIONS

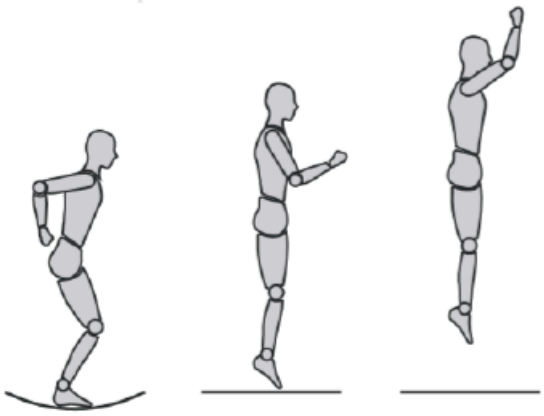
- Please pay attention to the need to carry out checks and maintenance of the main parts (frame, suspension system, mat, padding and enclosure) at the beginning of each season and also at regular intervals. If these checks are not carried out, the trampoline could become dangerous.
- Check all nut and bolts for tightness and tighten when required.
- Check that all spring-loaded (push pin) joints are still intact and cannot become dislodged during play.
- Check all coverings and sharp edges and replace when required.
- Retain the maintenance instruction manual.
- Outdoor trampolines should be equipped with a device that in strong wind conditions avoid displacement due to wind (eg steel bars in the ground or loads like sand bags or water bags) and/or items catching wind like net and mat should be removed.
- In certain countries during winter period, the snow load and the very low temperature can damage the trampoline. It is recommended to remove the snow and store the mat and the enclosure indoors.
- Check that the mat, padding and enclosure are without defects.

- **NOTE:** Sunlight, rain, snow and extreme temperatures reduce the strength of these parts over time
- Inspect the trampoline and the netting for defects before use every time. Tighten up fittings and check regularly that all ties have been tied correctly. Replace the net after 1 year of use.
- Make sure that the hook-and-loop fasteners are closed correctly during the use of the trampoline.
- Trampoline and net should be packed away in winter. Make sure all parts are dry and packed securely. Store dry. Always be aware of wear and tear due to weather and wind.
- We recommend securing the trampoline in strong winds. Tie the trampoline down with ropes attached to the trampoline top rail. Tie the trampoline down in a minimum of three places distributed evenly across the trampoline frame.
- Do not secure the legs as these may become misaligned and damage the trampoline. Dismantle or remove the trampoline completely, if required. It may result in great danger if the trampoline is not secured in strong winds.

JUMPING INSTRUCTIONS

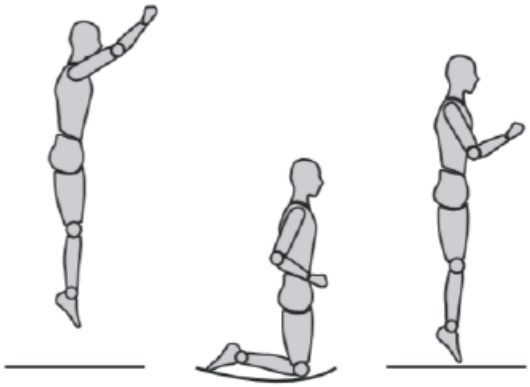
Fundamental Bounce

1. Start from a standing position with your head erect and your eyes on the frame pad
2. Swing your arms forward and up in a circular motion
3. Bring your feet together and point your toes downward while in the air
4. Keep your feet about 30cm (12 inches) apart when landing



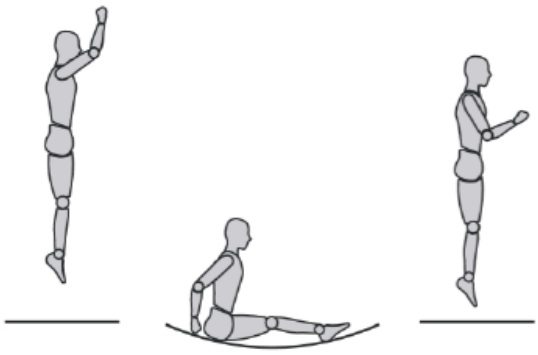
Knee Drop

1. Start bouncing from a standing position with your head erect and your eyes on the frame pad
2. Land on your knees, keeping your back straight and your body erect
3. Bounce back to an erect position



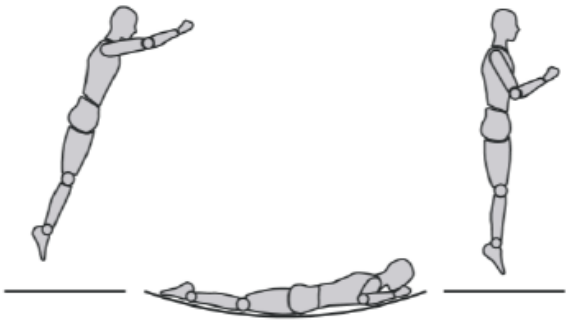
Seat Drop

1. Land in a sitting position with your legs parallel to the bed
2. Place your hands on the bed beside your hips
3. Push with your hands to return to an erect position



Front Drop

1. Start from a low bounce and land on the bed in a prone position.
2. Keep your head up and your arms extended forward on the bed.
3. Push with your arms to return to an erect position.

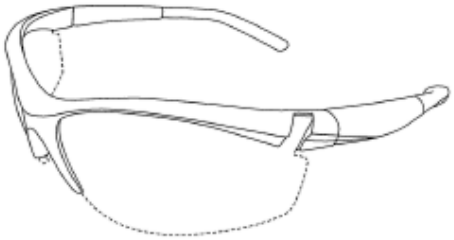


A certified trampoline instructor should be contacted to further develop your trampoline skills.

WHAT YOU WILL NEED FOR ASSEMBLY



Gloves



Safety glasses



Mallet

To help build your trampoline, you will need gloves, safety glasses and a mallet.
Please note that these are not supplied with your trampoline.

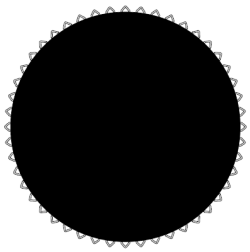
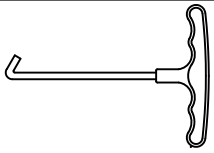
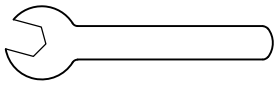
PRIOR TO ASSEMBLING

Please read the assembly instructions before beginning to assemble the product.

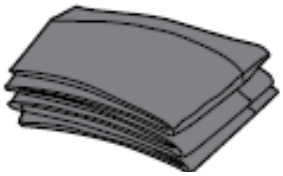
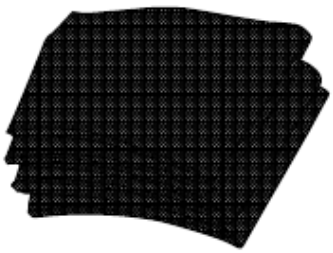
Please refer to the parts list for part descriptions and numbers. The assembly steps use these descriptions and numbers for your convenience.

Ensure you have all parts listed before beginning to assemble the trampoline. If you are missing any parts, please refer to page 17 for instructions on how to obtain parts.

TRAMPOLINE PARTS LIST

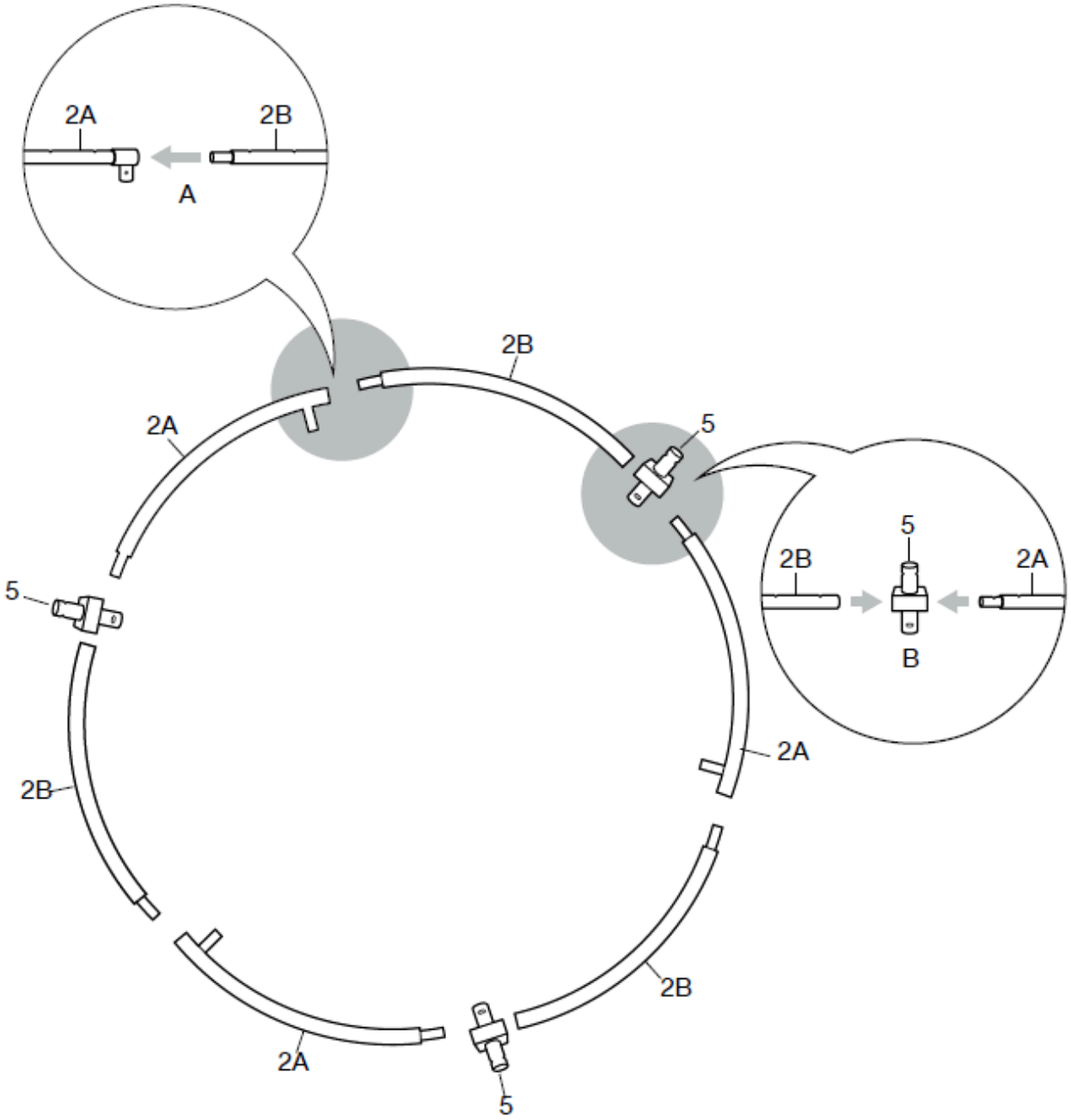
Item	Part	Photo	8ft	10ft	12ft
1	Jumping Mat		1	1	1
2A	Top Rail with Leg Socket		3	3	4
2B	Top Rail		3	3	4
3	Leg Extension		6	6	8
4	Leg Base		3	3	4
5	T Connector		3	3	4
6	Bolt Pack		12	12	16
7	Spring		48	54	72
8	Spring Pulling Tool		1	1	1
9	Spanner		1	1	1

TRAMPOLINE PARTS LIST

Item	Part	Photo	8ft	10ft	12ft
10	Safety Padding		1	1	1
11A	Lower Enlcosure Pole		3	3	4
11B	Upper Enclosure Pole		3	3	4
12	Top Cap (pre assembled on part 11B)		3	3	4
13	Enclosure Net		1	1	1
14	Fibreglass Rod		8	10	12
15	Fibreglass Rod Connector		8	10	12

STEP 1

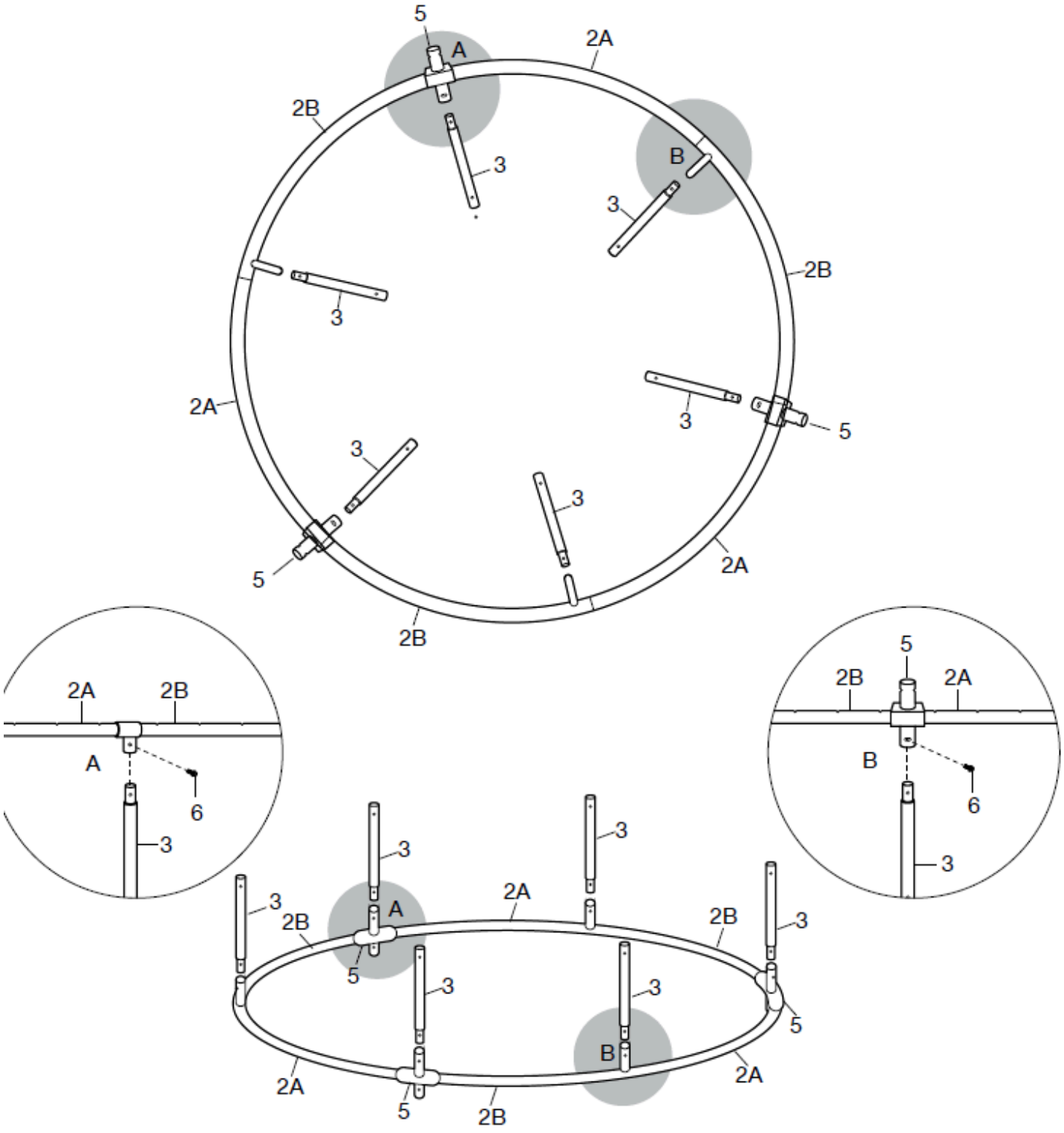
1. Place the Top Rail with Leg Socket (2A) and Top Rail (2B) in a circle. With the welded leg piece on the top start putting the frame together.
2. All of the frame pieces are universal parts and can only go together in one way.
3. To connect the parts, simply slide the thinner end of the tube into the adjacent section with the larger opening. When the last connection is reached it helps to apply pressure from both sides of the circle while the last connection is made.



NOTE: The 12ft model will have 4 each of parts 2A, 2B and 5.

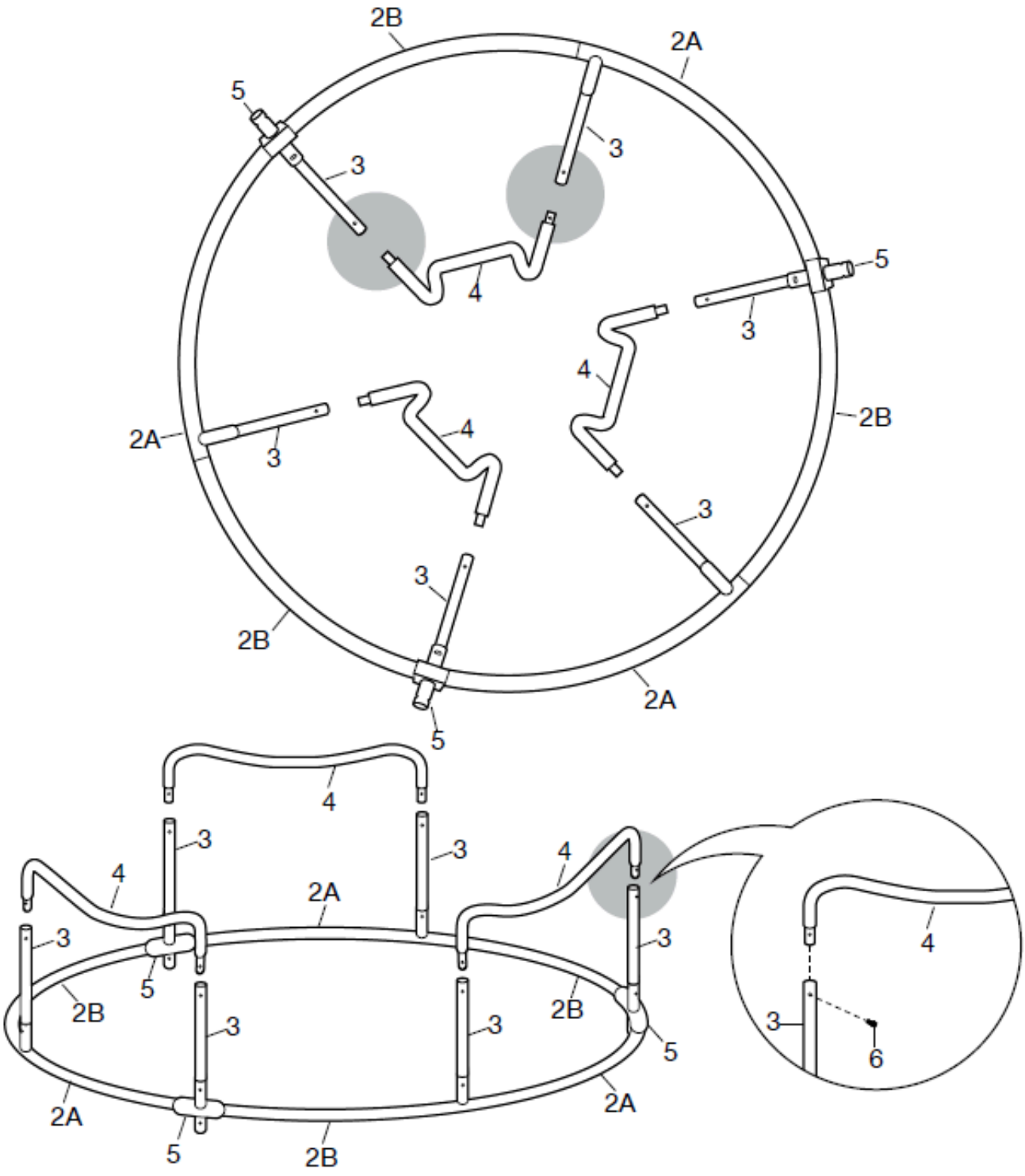
STEP 2

1. Insert one Leg Extension (3) into each leg socket on the Top Rail (2A and 2B). **NOTE**: the Leg Extension will go both ways but only one will allow the holes for the bolts to go through. Please ensure the holes are clear for the bolts.
2. Bolt the frame together using the bolts provided (part 6). All of the bolts go from the outside of the trampoline towards the centre. The curved washer sits on the inside followed by the nut.



STEP 3

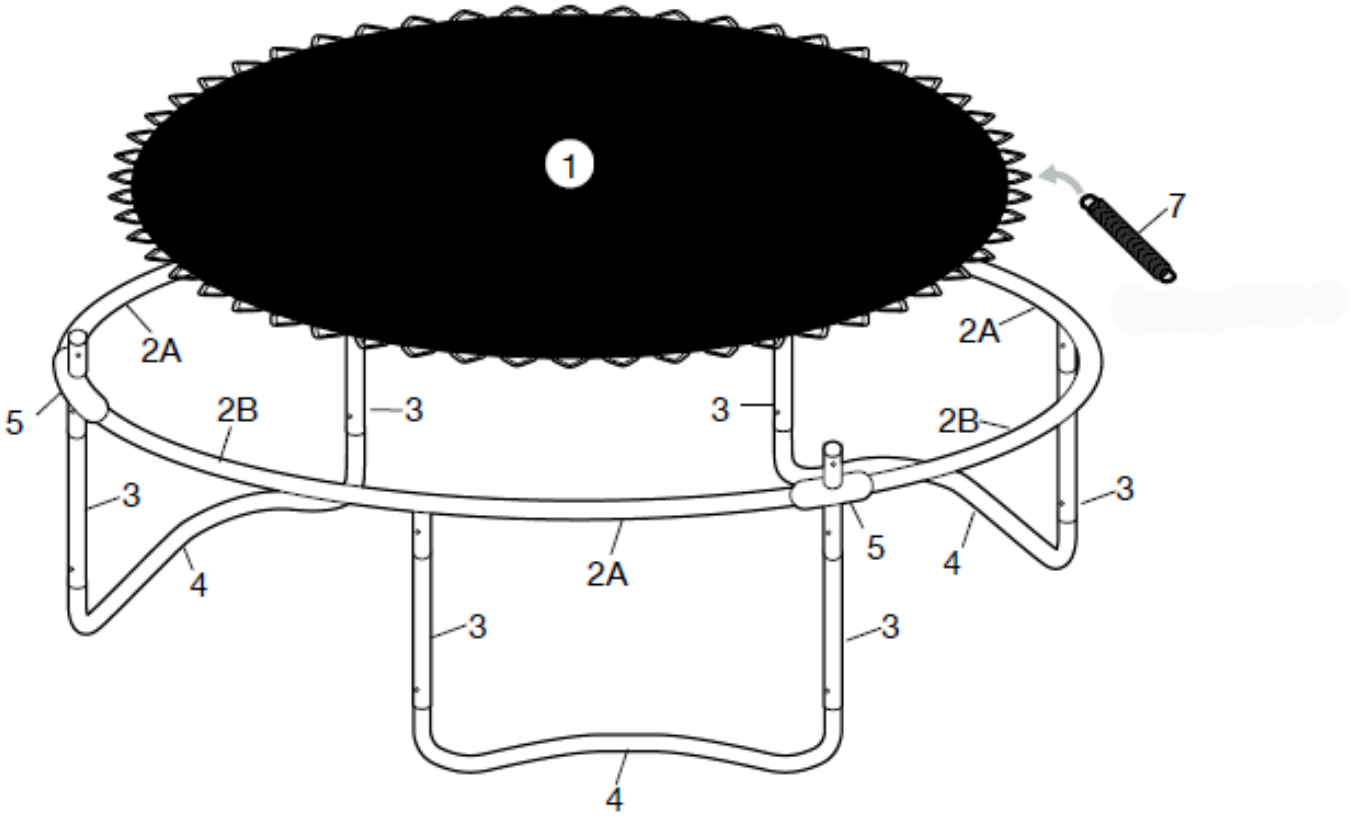
1. Insert a Leg Base (4) into the Leg Extension (3). **NOTE**: The Leg Base will go on both ways but only one will allow the holes for the bolts to go through. Please ensure the holes are clear for the bolts.
2. Bolt the frame together using the bolts provided (part 6). All of the bolts go from the outside of the trampoline towards the centre. The curved washer sites on the inside followed by the nut.



After the frame is bolted together, it will need to be turned over so it is standing on its legs. Care is needed while turning the trampoline over.

STEP 4

1. Lay out the Jumping Mat (1) inside the frame on the ground as pictured below.
2. To install the mat tension needs to be evenly applied. The diagrams on the next page show the correct order in which to fit the springs to the trampoline.

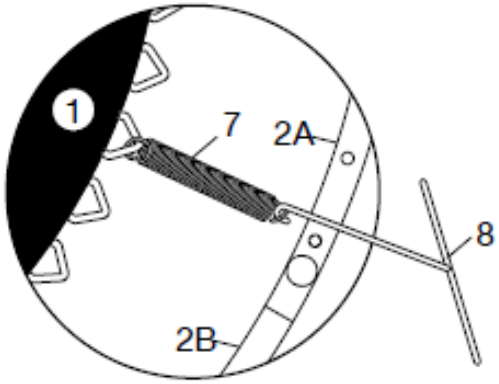


WARNING

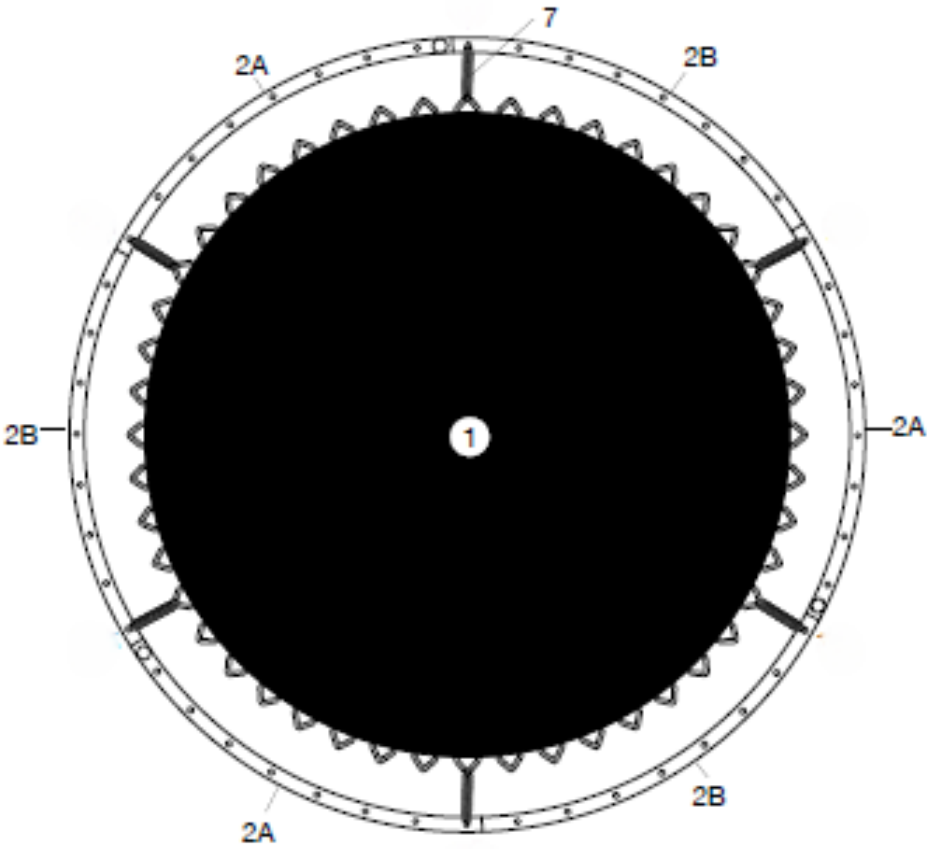
When attaching springs, the connection points can become pinch points as the trampoline tightens up. With this is mind please be careful when attaching springs to the trampoline. It is recommended to use the Spring Pulling Tool (8) provided.

HOW TO USE THE SPRING PULLING TOOL

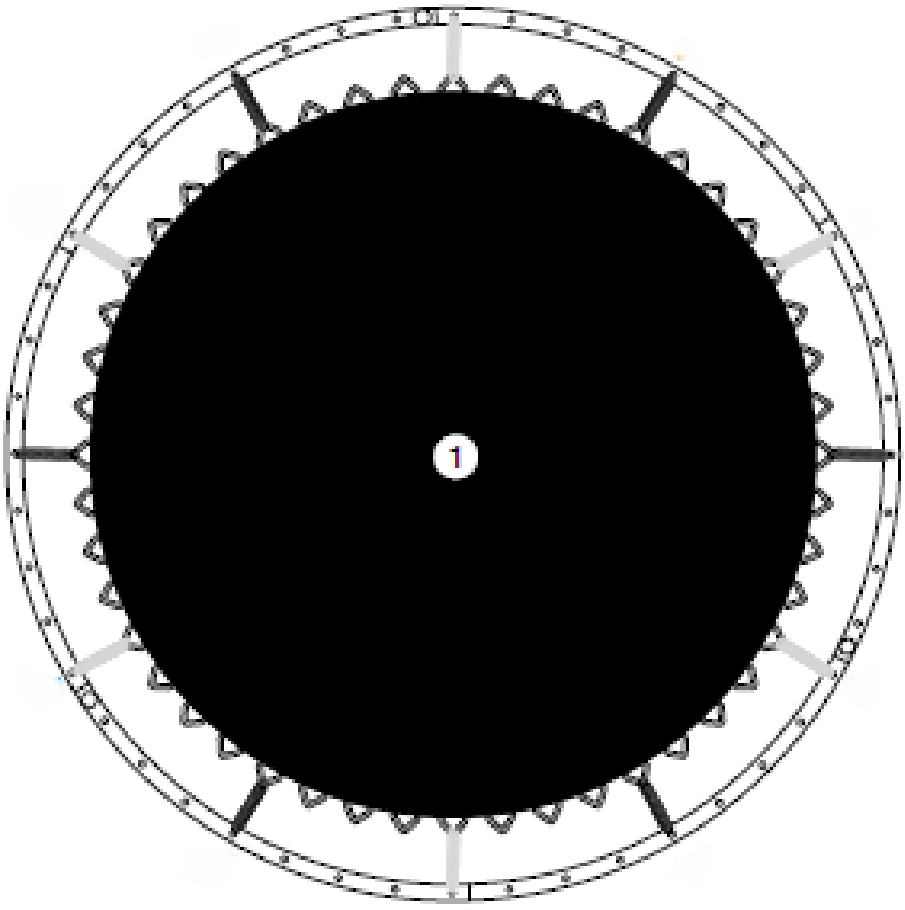
1. Hang one side of the spring on the triangle hook attached to the Jumping Mat (1) and use the Spring Pulling Tool (8) to hook the other side of the spring.
2. Pull the Spring Pulling Tool until the spring hook inserts into the hole on the Top Rail (2A & 2B) then disengage the Spring Pulling Tool. Repeat process for all springs.



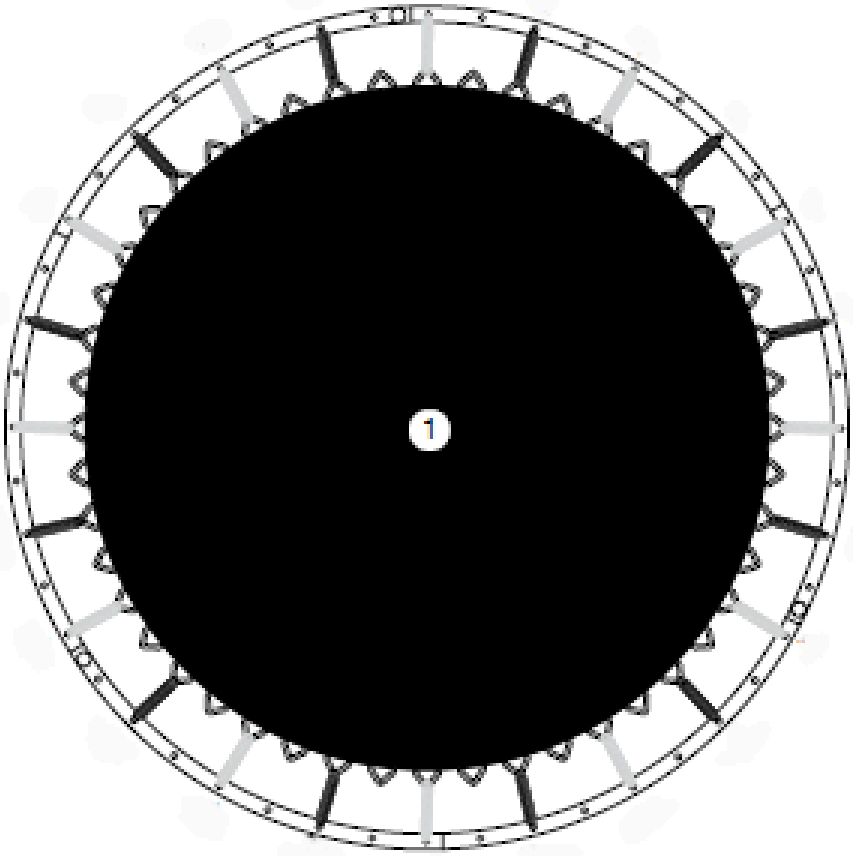
Connect the first 6 springs in the positions indicated.

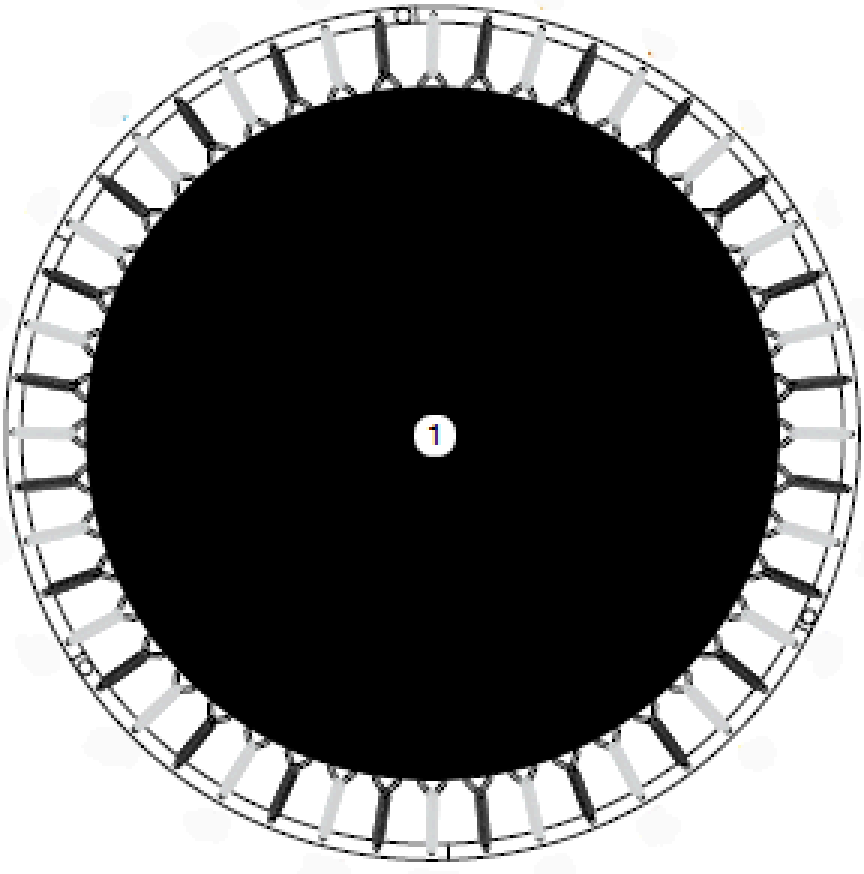


Connect the next 6 springs in the positions indicated.



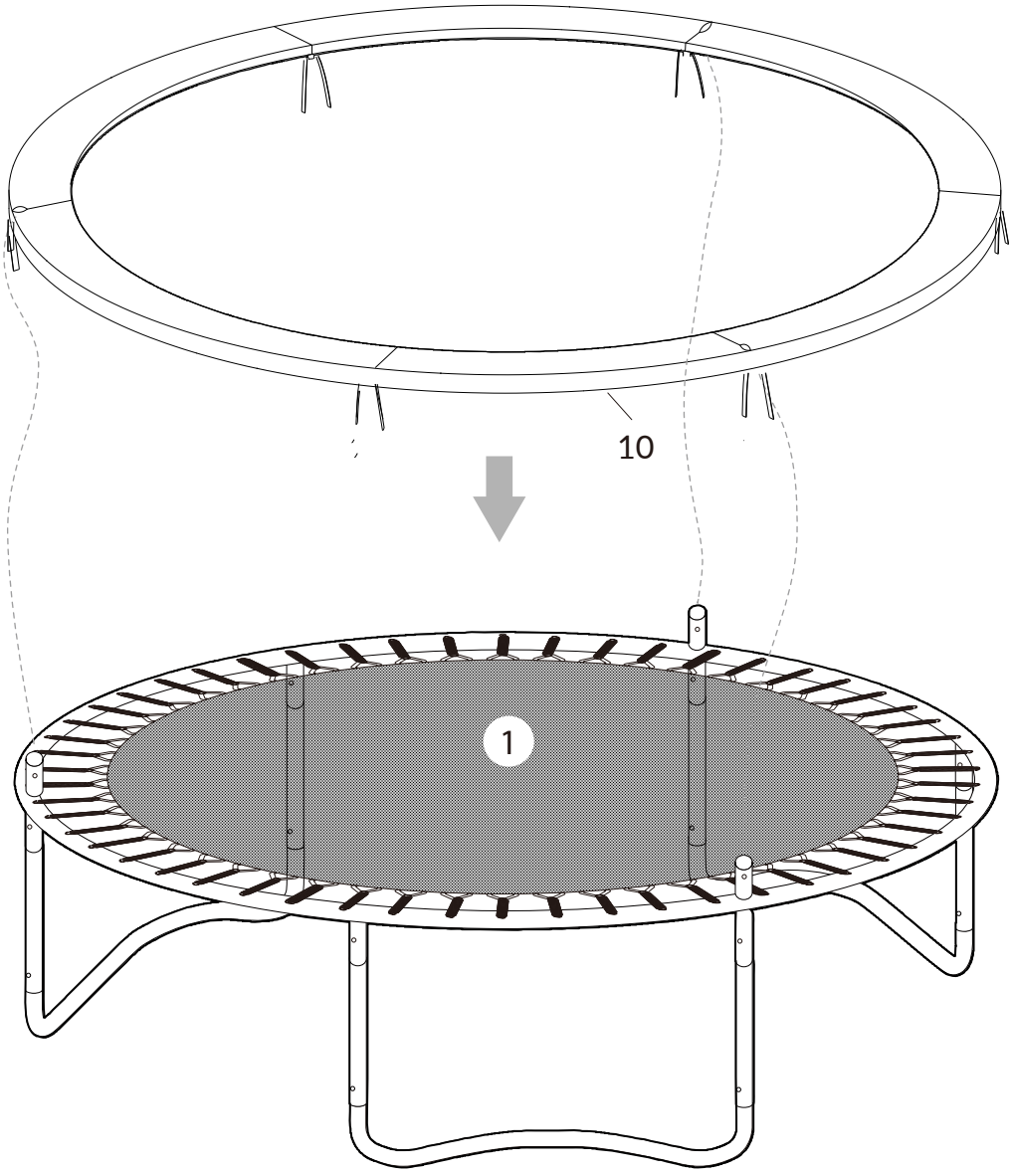
Complete the connection of the springs working around the trampoline as indicated.





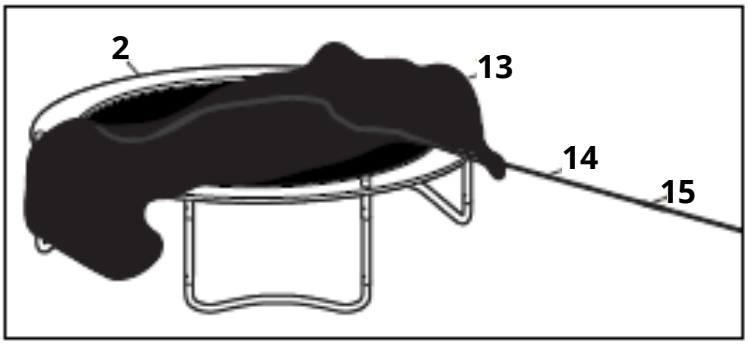
STEP 5

1. Lay the Safety Padding (10) over the trampoline so that the springs are covered. Please ensure that the safety padding covers all metal parts.
2. Tie the elastic straps located underneath the Safety Padding (10) to the outer frame.
3. Tie elastic tapes located underneath the Safety Padding (10) to the nearest D ring of the Jumping Mat.

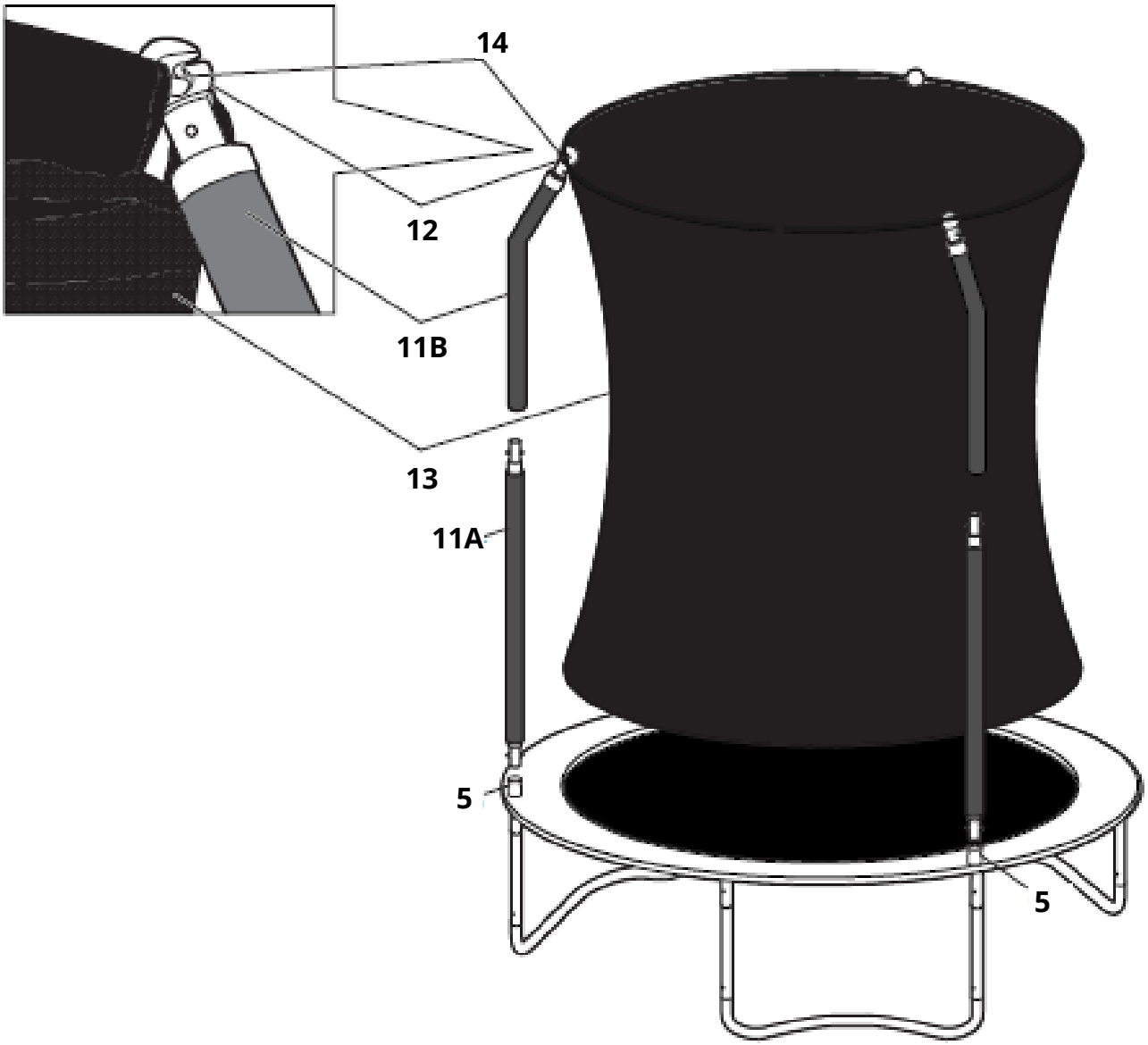


STEP 6

To attach the net, push the fibreglass rod (14) into the pocket sewn at the top of the enclosure net (13) and connect using the connectors (15).

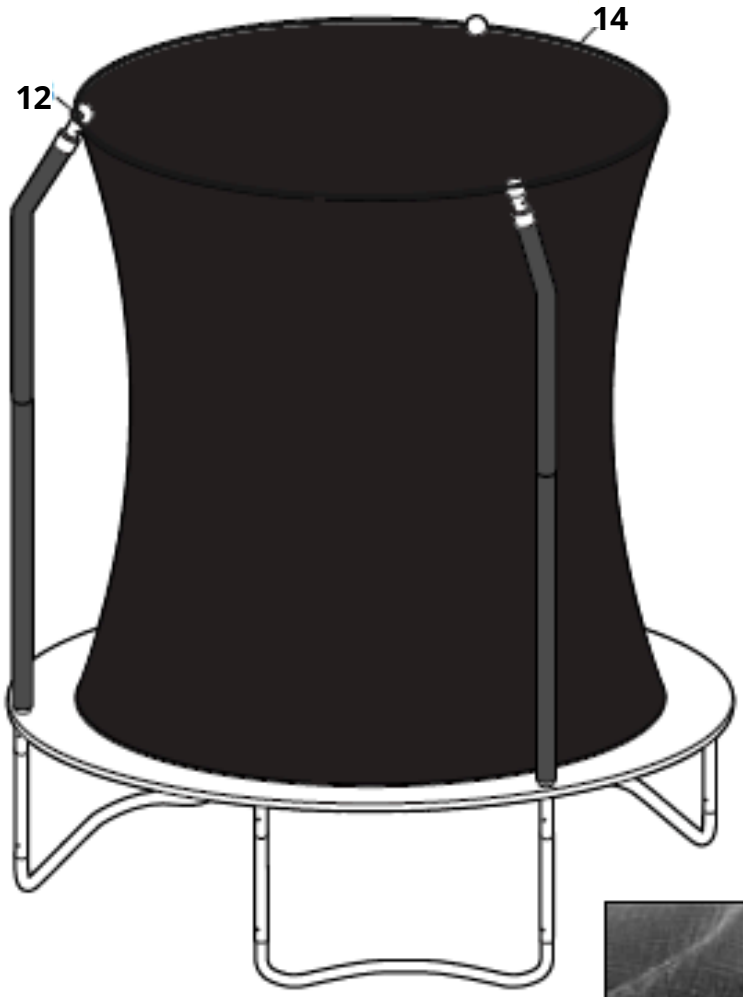


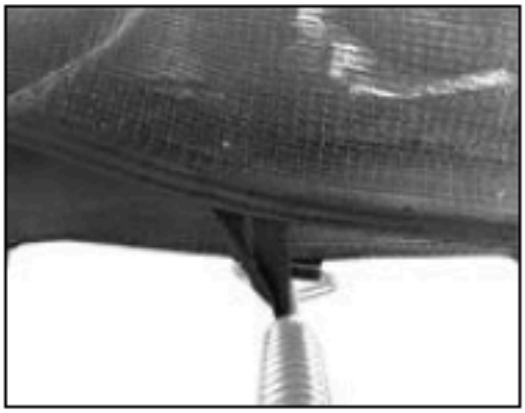
1. Clip each of the Lower Enclosure Poles (11A) into the T Connectors (5).
2. Connect the Upper Enclosure Poles (11B) onto the Fibreglass Rod (14) then insert the Upper Pole into the Lower Pole. Pay attention the the position of the Top Cap (12). The opening must be pointing outwards not towards the centre of the trampoline.



STEP 7

1. To secure the bottom of the Enclosure Net (13) connect the loops to a spring, starting by the door and working around the trampoline.





YOUR TRAMPOLINE IS NOW FULLY ASSEMBLED



Make sure that all parts are securely attached. Familiarise yourself and all users of the trampoline with the safety precautions, use and instructional materials, and care and maintenance instructions in this manual before using.

SPARE PARTS

To order replacement parts, please contact our Customer Service team.

In order to help assist you, please have the following information to hand:
Product description, item ID and item description (refer to the parts list for this information)

Phone:
01342 837527

Email:
info@jumpprotrampolines.co.uk

Working Days/Hours
Monday - Friday, 9am - 5pm